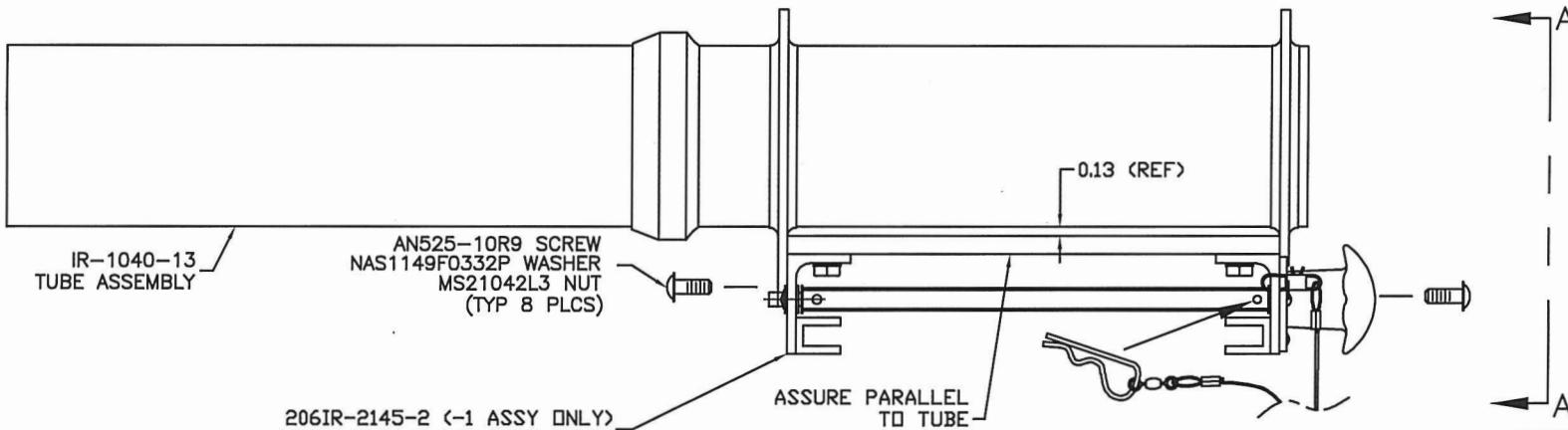


SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1-4	A		11/03/00	ADDED -13 ASSY, 206IR-2145 WAS -2140	MR	MR	LS
1-4	B		07/31/02	SH.4 ADDED 4.375 REFERENCE DIM.	GP	GP	LS
1-4	C		01/12/05	SHT1) ADDED -2 ASSY, DIM 0.13 REF. SHT2; ADDED END VIEW -13 ASSY. SHT3; ADD DIM 21°, SHT4; ADD DIM 21°,	REB	REB	LS
1,2	D		08/18/08	06/22/05: AN525-10R9 SCREW WAS AN525-10R10. 01/04/06: ADDED ALT. 0.065 WALL, -10 TUBE. 08/03/06: MOVED NUT PLATE ASSY TO -13, ADDED END VIEW. MS20426AD3-4 RIVET WAS INCORRECTLY SHOWN AS MS20426AD3-3 (BOM ONLY). 08/18/08: FINISH WAS HB FULLER CO. IF-2723.	REB	REB	LS
1,2	E		09/04/09	ADDED -3. ADDED EST. WEIGHT TO -10. CRCTN: -13 WEIGHT WAS 0.11 lbs	REB	REB	LS
1	F		12/14/10	REMOVED MATCH DRILL NOTE FOR BRACKET ASSY. & RADIUS NOTE DUE TO UPDATE ON 206IR-2145-1, -2 & -3 (MATING PART)	REB	REB	CEH
1,2,3			02/17/11	ADDED OPTIONAL WHITE FINISH, POLYESTER POWDER COAT, TGIC CARDINAL TO09-WH247 SPECIFICATION AMS-WW-T-700/6 WAS INDICATED IAS QQ-A-250/11	REB	REB	LS
1,2			11/01/2011	WALL THICKNESS -10 TUBE IS 0.049, WAS NON-STD SPECIFIED 0.050	REB	REB	LS
1	G		01/17/2013	ADDED -4 CONFIGURATION	DGW	DGW	LS
1,2	H		04/28/15	ADDED SECTION VIEW B-B TO INCLUDE WASHER/SHIMS AS REQUIRED.	PDM	JT	LS
3	J		8/30/18	ADDED ±0.020 TOLERANCE TO 8.625 DIM, 0.25 DIM WAS 0.250	CJR	ZA	XX



-1/-2/-3/-4 ASSEMBLY

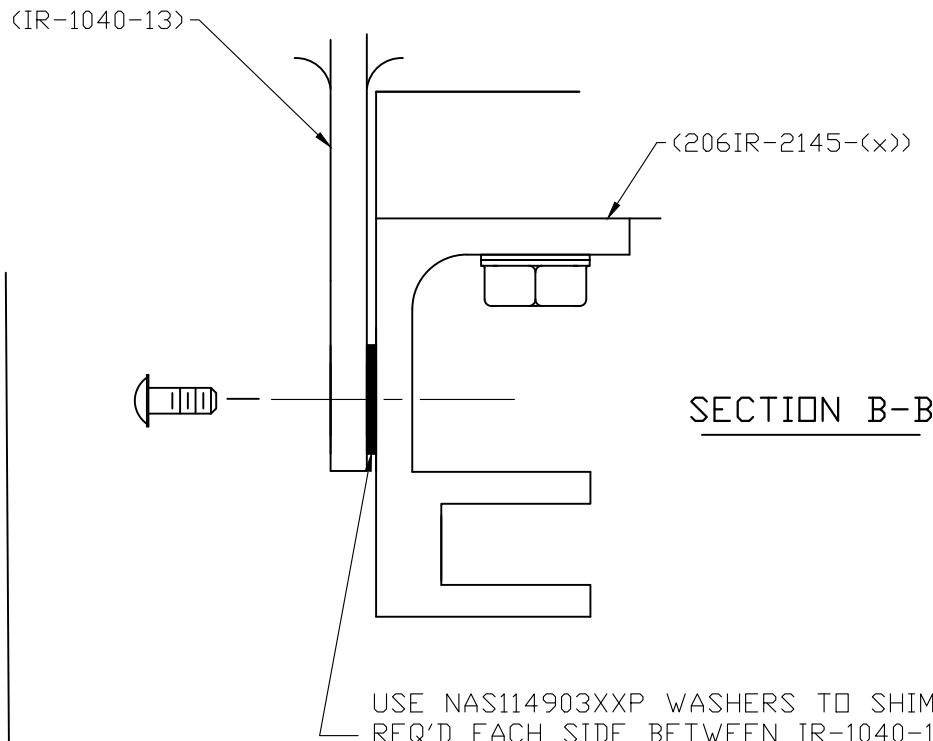
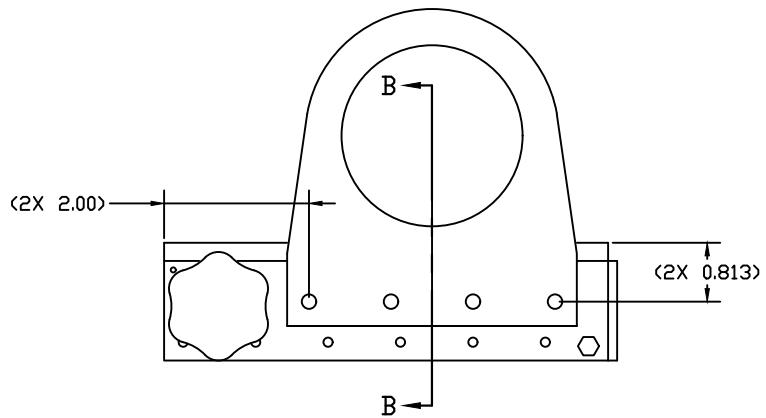
PART NUMBER					DESCRIPTION		
QTY.					TITLE		DRAWING NO.
ASSY					SUPPORT ASSEMBLY		IR-1040
1	1	1	1	1	206IR-2145-5	MOUNT ASSEMBLY	
1	8	8	8	8	IR-1040-13	TUBE ASSEMBLY	
8	8	8	8	8	MS21042L3	NUT	
8	8	8	8	8	NAS1149F0332P	WASHER	
8	8	8	8	1	AN525-10R9	SCREW	
				1	MS21059L3	NUTPLATE	
				2	MS20426AD3-4	RIVET	
				1	206IR-2145-2	MOUNT ASSEMBLY	
				1	206IR-2145-3	MOUNT ASSEMBLY	
				1	206IR-2145-4	MOUNT ASSEMBLY	
				2	IR-1040-12	BRACKET	
				1	IR-1040-11	RING	
				1	IR-1040-10	TUBE	

DIMENSIONS IN INCHES		TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY		APRVD. BY	CHK'D BY	DATE	REV	ECO
.X	= ± .1	RHSM	REB	REB	REB	09/06/96			J	

PROTO		N/C		DO NOT SCALE DRAWING				SHEET	
ANGLES = ± 1°				© 2018 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				1 OF 5	

BREAK ALL SHARP EDGES

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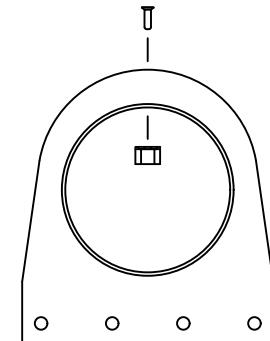
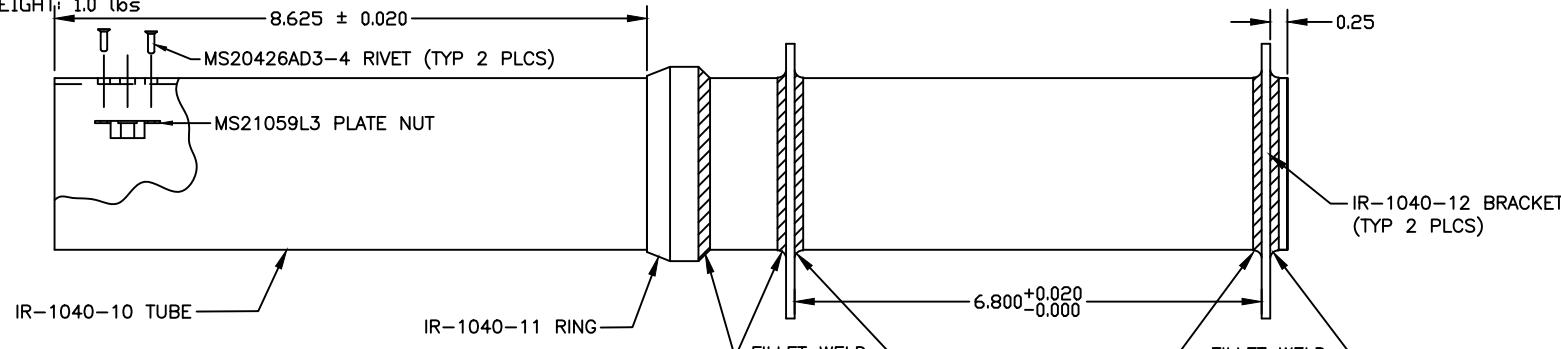


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Paravion® Inc. ✓ Technology		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1040		
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV J	ECO
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING					
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		© 2018 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					
PROTO N/C		SHEET 2 OF 5					

WELD PER EPS-1003 CLASS C AS SHOWN
 FINISH: BLACK POLYURETHANE POWDER COAT CARDINAL C241-BK303 (OR EQUIV.)
 OPTIONAL FINISH: WHITE POLYESTER TGIC CARDINAL T009-WH247
 ALT. FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
 ALT. FINISH: ANDSIZE BLACK PER MIL-A-8625 TYPE II, CLASS 2

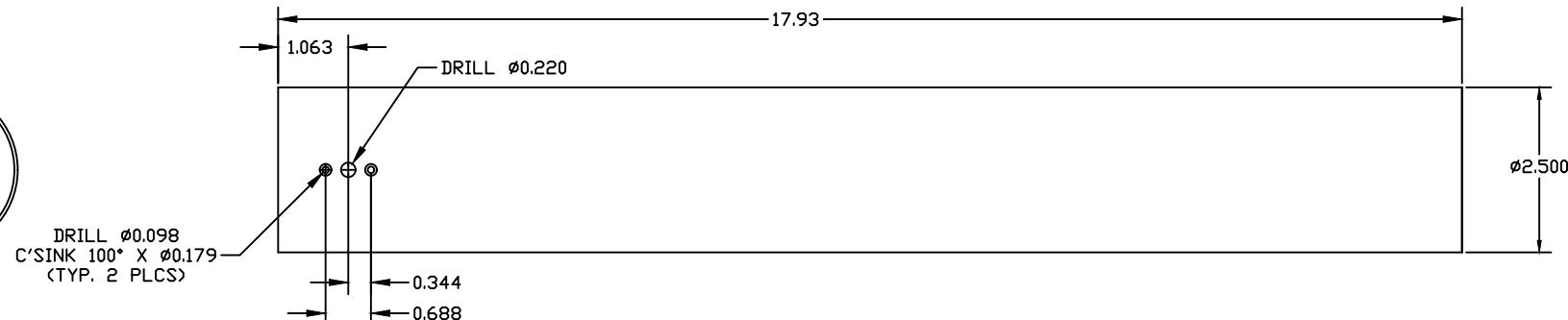
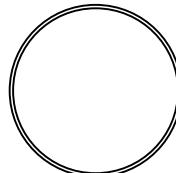
WEIGHT: 1.0 lbs

-13 TUBE ASSEMBLY

MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082

STOCK: 2.5" O.D. X 0.049 WALL TUBE

ALTERNATE 2.5" O.D. X 0.065 WALL TUBE

-10 TUBE

WEIGHT = 0.68 LBS

BREAK ALL SHARP EDGES

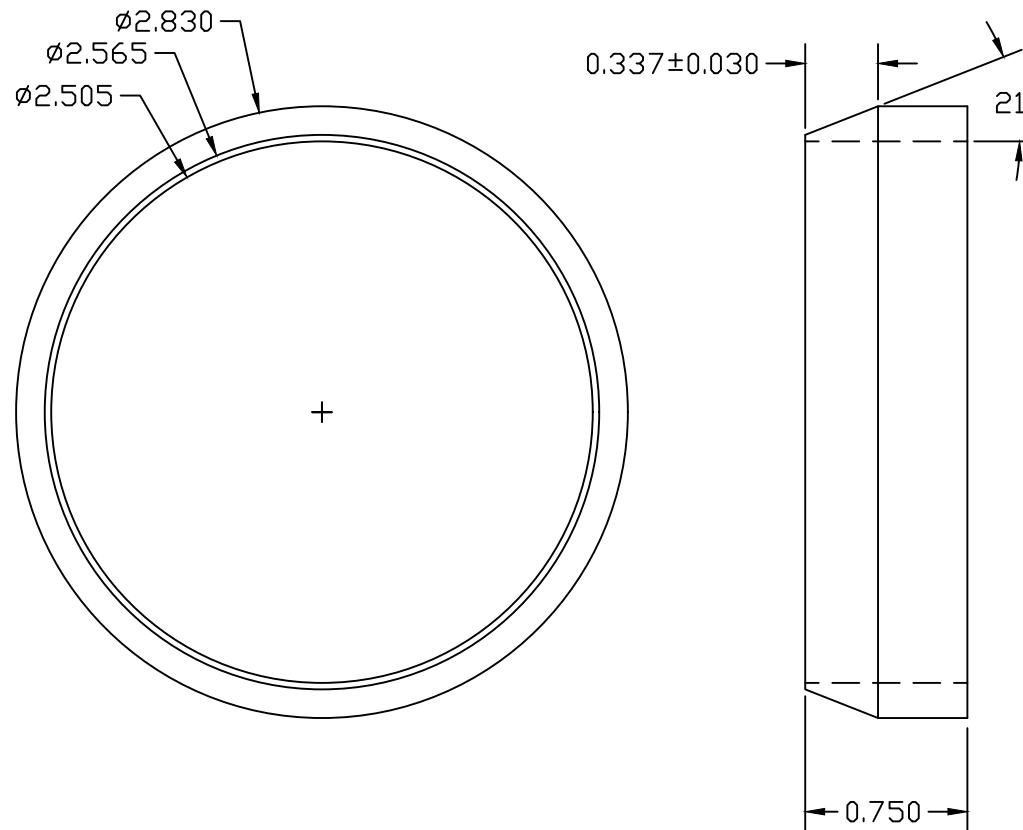
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DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV J	ECO
PROTO	N/C						
DO NOT SCALE DRAWING						SHEET 3 OF 5	
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MATERIAL: 6061-T6; AMS-WW-T-700/6, AMS4080, AMS4082

STOCK: 3.0" X 0.375 WALL PIPE

WEIGHT: 0.11 lbs

SURFACE FINISH $\sqrt{125}$ 

-11 RING

BREAK ALL SHARP EDGES

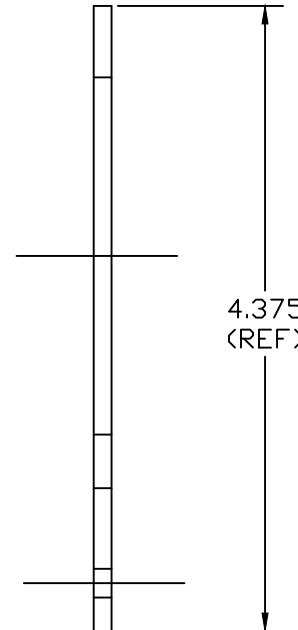
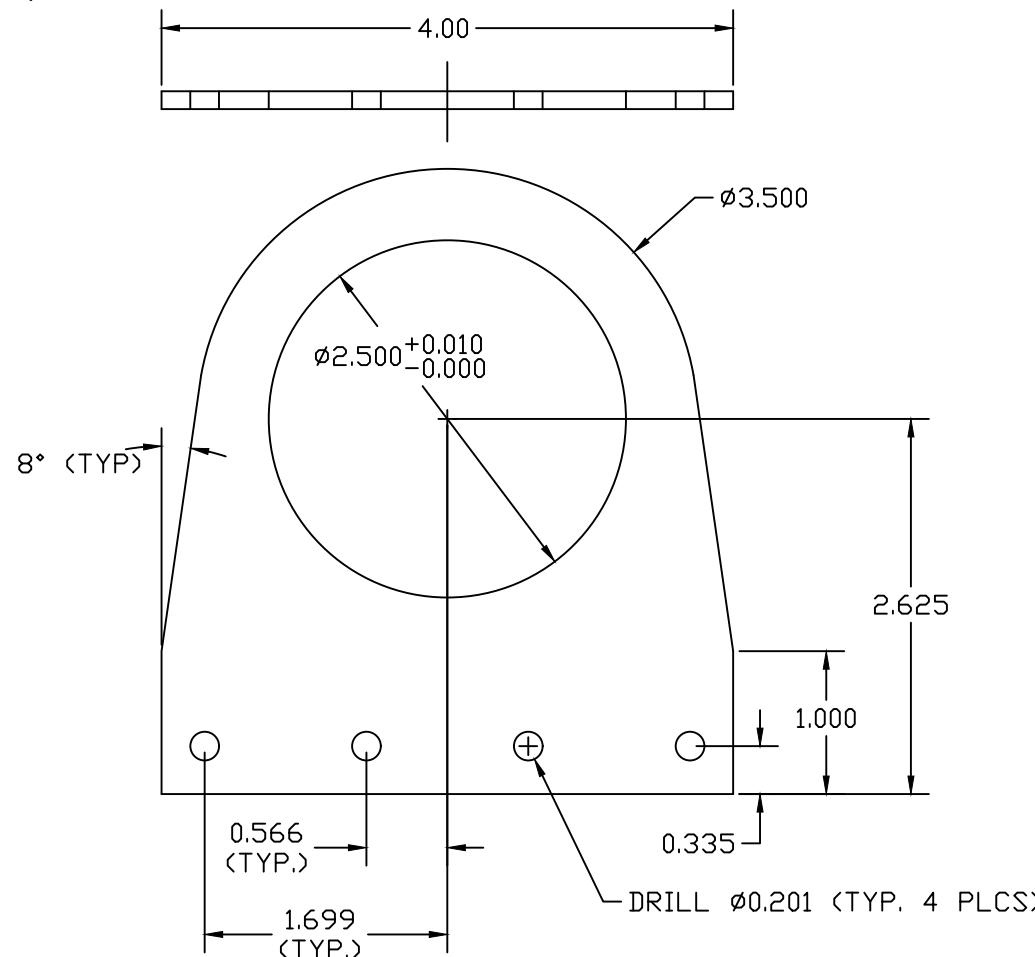
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Paravion® Inc. Technology		TITLE SUPPORT ASSEMBLY			DRAWING NO. IR-1040		
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV J	ECO
TOLERANCES EXCEPT WHERE NOTED:							
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		SHEET 4 OF 5					

MATERIAL: 6061-T6; QQ-A-250/11, AMS4025, AMS 4027

STOCK: 0.125 SHEET

WEIGHT: 0.13 LBS

SURFACE FINISH $\frac{125}{\mu}$ -12 BRACKET

BREAK ALL SHARP EDGES

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DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY REB	DATE 09/06/96	REV J	ECO
TOLERANCES EXCEPT WHERE NOTED:							
$.X = \pm .1$ $.XX = \pm .05$ $.XXX = \pm .010$ ANGLES = $\pm 1^\circ$		DO NOT SCALE DRAWING					
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PROTO

N/C